

ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:

Program operator:

Publisher:

Declaration number:

Registration number:

ECO Platform reference number:

Issue date:

Valid to:

Jotun A/S

The Norwegian EPD Foundation

The Norwegian EPD Foundation

NEPD-3686-2631-EN

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24.08.2022

24.08.2027

Pilot WF SM, Jotun Paints (Europe) Ltd (UK)

Jotun A/S



www.epd-norge.no





General information

Product:

Pilot WF SM, Jotun Paints (Europe) Ltd (UK)

Owner of the declaration:

Jotun A/S

Contact person: Cleo Alves Otterbech

Phone: +47 33 45 70 00 e-mail: cleo.otterbech@jotun.no

Program operator:

The Norwegian EPD Foundation Pb. 5250 Majorstuen, 0303 Oslo Phone: +47 23 08 80 00 e-mail: post@epd-norge.no

ECO Platform reference number:

Manufacturer:

Jotun Paints (Europe) Ltd

Declaration number:

NEPD-3686-2631-EN

Place of production: Jotun Paints (Europe) Ltd

Management system:

Stather Road Flixborough, Scunthorpe, North Lincolnshire DN15 8RR England

United Kingdom

ISO 9001:2008 Certificate nr: 0044915-00, ISO 14001:2004 Certificate nr 0044914-00, ISO 45001: 2018 Certificate nr: 0098139

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR. IBU PCR Part B for coatings with organic binders

923 248 579

Organisation no:

Issue date: 24.08.2022

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Valid to: 24.08.2027

Declared unit:

1 kg Pilot WF SM, Jotun Paints (Europe) Ltd (UK)

Declared unit with option:

Comparability:

Year of study:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

A1,A2,A3

Functional unit:

Author of the Life Cycle Assessment:

The declaration is developed using EPD tool lca.tools ver EPD2020.11, developed by LCA.no AS

Approval:

Approved:

Collected/registered by: Cleo Alves Otterbech

Internal verification by: Ken Gudvangen

Verification:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4

External

Third party verifier:

Sign

Senior Research Scientist, Anne Rønning

and Roming

(Independent verifier approved by EPD Norway)

(Managing Director EPD-Norway)



Product

Product description:

Pilot WF SM is a one component water borne acrylic emulsion coating. It is a versatile, fast drying product for interior use. It has a semi-gloss finish with good colour and gloss retention. Dries down to $10\,^{\circ}$ C.

Pilot WF SM is ideal for new construction or maintenance where fast dry to handle and over coating times are required. The declared product i to be used as topcoat in atmospheric environments. It is part of a complete water borne system with a recommended Jotun water borne primer and SteelMaster WF products.

Protective: developed mainly for use on intumescent products (SteelMaster). Should be applied on-site and is best suited for indoor environment.

Product specification

For information on Green Building Standard credits, see "Additional Information" on page 4.

The material composition of the declared mixed product is given below:

Materials	%
Binder	25 - 50
Water	25 - 50
Titanium dioxide	10 - 25
Filler	5 - 10
Solvents	5 - 10
Additive	1 - 3
Biocide	0.1 - 0.3

Technical data:

Density: 1.3 g/cm³

Solids by volume: 45 ± 2 volume%

Film thickness per coat: Dry film thickness: 40 - 80 µm Wet film thickness: 89 - 178 µm

Theoretical spreading rate: 11.3 - 5.6 m²/l

The most representative and worst case formulation produced at the manufacturing site is chosen for this EPD. For products with a selection of colours, this will be the formulation with the highest content of titanium dioxide.

The product packaging is based on an average sized metal packaging, including secondary packaging such as pallets and plastic wrapping.

For safety, health and environmental conditions, see the Safety Data Sheet for the declared product on www.jotun.com.

For information on technical data, application and use of the product, see the Technical Data Sheet for the declared product on www.jotun.com.

Market:

Global. Transport to market is not included in this EPD.

Reference service life, product

The reference service life of the product is highly dependent on the conditions of use.

Estimated service life, object

The coated object is not declared.

LCA: Calculation rules

Declared unit:

1 kg Pilot WF SM, Jotun Paints (Europe) Ltd (UK)

Cut-off criteria:

All major raw materials and essential energy is included. The production process for raw materials and energy flows with very small amounts (less than 0.1 % dry matter) are not included. In total, more than 99% of the material input is included. These cut-off criteria do not apply for non-energy related emissions (such as wastes, hazardous materials and substances).

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy, water and waste production in-house is primarily allocated equally among all products through mass allocation. Specific allocation was performed for certain waste flows according to information provided by the site manager. VOC emissions have been allocated entirely to the production of solvent based paints. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

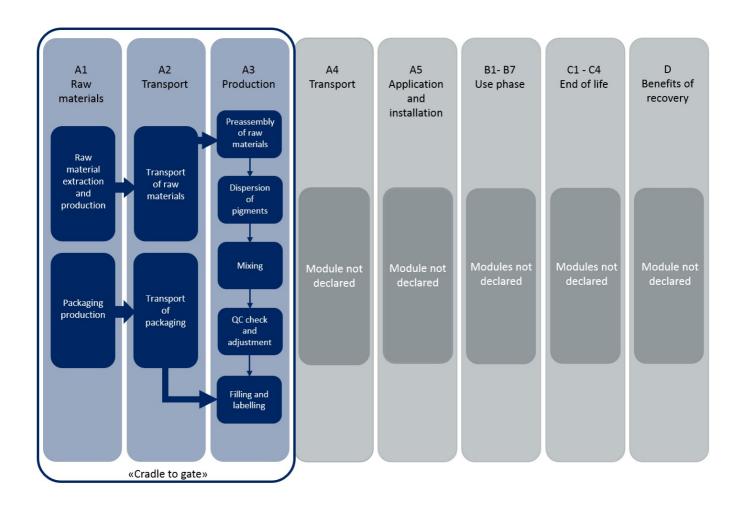
The CEPE database is used as basis for the raw material composition. Specific data for the product composition and raw material amounts has been provided by the manufacturer and represents the production of the declared product. Production site data was collected in 2015. Representative data from ecoinvent v3.2 was used for other processes. The data quality for the material input in A1 is presented in tabular form.

Materials	Source	Data quality	Year
Additives	CEPE RM Database v3.0	Database	2016
Binders and Resins	CEPE RM Database v3.0	Database	2016
Monomers and Precursors	CEPE RM Database v3.0	Database	2016
Others	CEPE RM Database v3.0	Database	2016
Pigments and Fillers	CEPE RM Database v3.0	Database	2016
Solvents	CEPE RM Database v3.0	Database	2016
Packaging	Østfoldforskning	Database	2017



System boundary:

The flowchart in the figure below illustrates the system boundaries for the analysis, in accordance with the modular principle on EN 15804. The analysis is a cradle-to-gate (A1-A3) study.



Additional information:

The declared product contributes to Green Building Standard credits by meeting the following specific requirements:

LEED® v4 (2013)/LEED® v4.1 (2020)

EQ credit: Low-emitting materials

- VOC content for Industrial Maintenance Coatings (250 g/L) (CARB(SCM)2007) and emission between 0.5 and 5.0 mg/m³ (CDPH method 1.2). MR credit: Building product disclosure and optimization
- Material Ingredients, Option 2: Material Ingredient Optimization, International Alternative Compliance Path REACH optimization: Fully inventoried chemical ingredients to 100 ppm and not containing substances on the REACH Authorization list Annex XIV, the Restriction list Annex XVII and the SVHC candidate list.
- Environmental Product Declarations: Product-specific Type III EPD (ISO 14025;21930, EN 15804) for Jotun Paints (Europe) Ltd (UK).

BREEAM® International (2021)/BREEAM® International (2016)

- Mat 01: Product-specific Type III EPD (ISO 14025;21930, EN 15804) for Jotun Paints (Europe) Ltd (UK).

Additional certificates and approvals may be available on request.



LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

This is a cradle to gate (A1-A3) EPD with no declared modules after the factory gate. Transport from place of production to user (A4) has to be calculated by the user.

Туре	Capacity utilisation (incl. return) %	Type of v	vehicle	Distance km	Fuel/Energy consumption	Unit	9	Value (I/t)
Truck						I/tkm		
Railway						I/tkm		
Boat						I/tkm		
Other Transr rtation						I/tkm		
Assembly			Use (E	31)				
	Unit	Value					Unit	Value
Auxiliary	kg							
Water consumption	m ³		1					
Electricity consumption	kWh		1					
Other energy carriers	MJ MJ		1					
Material loss	dria		1					
Output materials from waste treatment	- °C -		1					
Dust in the air	di		1					
VOC emissions	, (6	ra	-					
Maintenance (B2)/Repair (B3)		47	'A ~	ment (B4)/Ref	urbishment (B5)			
	Unit	Value	ਾਰ	a.			Unit	Value
Maintenance cycle*	Unit .	Value	He.	are.				Value
Maintenance cycle* Auxiliary	Unit kg	Value	Re. Electr	are not			Unit kWh	Value
Maintenance cycle* Auxiliary Other resources	Unit . kg kg	Value	Repla	are not	in			Value
. Maintenance cycle* Auxiliary Other resources Water consumption	Unit kg kg m³	Value	Repla	cement of	inch			Value
. Maintenance cycle* Auxiliary Other resources Water consumption Electricity consumption	Unit kg kg m³ kWh	Value	Repla	are not cement cribed above is	include			Value
. Maintenance cycle* Auxiliary Other resources Water consumption Electricity consumption Other energy carriers	Unit kg kg m³ kVh MJ	Value	Repla	cement 707	included	y		Value
Maintenance cycle* Auxiliary Other resources Water consumption Electricity consumption Other energy carriers Material loss	kg kg m³ kWh MJ kg	Value	Repla	cement of	included	y		Value
Maintenance cycle* Auxiliary Other resources Water consumption Electricity consumption Other energy carriers Material loss VOC emissions	Who is the second secon	Value	Repla * Desc	ici Pop	included	y		Value
		Value	_	cement of cribed above in		y		Value
Maintenance cycle* Auxiliary Other resources Water consumption Electricity consumption Other energy carriers Material loss VOC emissions Operational energy (B6) and water col.		Value	_			y		
Operational energy (B6) and water co	nsumption (B7)		End o		4)	y	kWh	
Operational energy (B6) and water co Water consumption	nsumption (B7)		End o	f Life (C1, C3, C4	4) osed	y	kWh	
Operational energy (B6) and water consumption Electricity consumption	nsumption (B7) Unit m³		End o	f Life (C1, C3, C4 dous waste dispo	4) osed	y	kWh Unikg	
Operational energy (B6) and water consumption Electricity consumption Other energy carriers	Unit m ³		End o	dous waste disponded as mixed con	4) osed	y	Wh. kg kg	
	unit m³ kWh MJ		End o . Hazar Collect Reuse Recyc	dous waste disponded as mixed con	4) osed	y	Wh. kg kg kg	
Operational energy (B6) and water consumption Electricity consumption Other energy carriers	unit m³ kWh MJ		End o . Hazar Collect Reuse Recyc	dous waste disposted as mixed conscious	4) osed	y	Wh. kg kg kg kg	Value
Operational energy (B6) and water consumption Electricity consumption Other energy carriers	unit m³ kWh MJ		End o	dous waste disposted as mixed conscious	4) osed	y	Wh. kg kg kg kg kg	

return) %

consumption

I/tkm

I/tkm

I/tkm

I/tkm

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Truck

Boat

Railway

Other Transportation



LCA: Results

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage		Construction e installation stage			User stage				End of	life stage	•	Beyond the system bondaries				
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling- potential
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	. D
Χ	Х	Χ	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	. MND

Environmental impact

Parameter	Unit	A1	A2	A3
GWP	kg CO ₂ -eq	2,87E+00	1,24E-01	9,95E-02
ODP	kg CFC11 -eq	3,19E-07	2,41E-08	6,98E-09
POCP	kg C ₂ H ₄ -eq	1,37E-03	4,45E-05	2,31E-05
AP	kg SO ₂ -eq	1,68E-02	1,34E-03	5,34E-04
EP	kg PO ₄ ³⁻ -eq	4,08E-03	1,90E-04	1,26E-04
ADPM	kg Sb -eq	3,16E-05	1,61E-07	8,33E-08
ADPE	MJ	4,56E+01	1,98E+00	1,37E+00

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer, POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water, EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009

*INA Indicator Not Assessed



Resource use

Parameter	Unit	A1	A2	A3
RPEE	MJ	2,73E+00	3,58E-02	1,08E-01
RPEM	MJ	5,62E-01	8,06E-03	4,11E-02
TPE	MJ	3,29E+00	4,39E-02	1,49E-01
NRPE	MJ	4,96E+01	2,06E+00	1,80E+00
NRPM	MJ	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	4,96E+01	2,06E+00	1,80E+00
SM	kg	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00
W	m ³	4,44E-02	3,91E-04	3,73E-04

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009

*INA Indicator Not Assessed

End of life - Waste

Parameter	Unit	A1	A2	A3
HW	kg	4,34E-05	9,87E-07	5,25E-07
NHW	kg	1,76E+00	1,22E-01	7,44E-02
RW	kg	INA*	INA*	INA*

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

Reading example: $\overline{9,0 \text{ E-03}} = 9,0*10-3 = 0,009$

*INA Indicator Not Assessed

End of life - Output flow

Parameter	Unit	A1	A2	A3
CR	kg	0,00E+00	0,00E+00	0,00E+00
MR	kg	0,00E+00	0,00E+00	1,61E-03
MER	kg	0,00E+00	0,00E+00	4,02E-03
EEE	MJ	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009

*INA Indicator Not Assessed



Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Electricity, United Kingdom (kWh)	ecoinvent 3.3 Alloc Rec	646,55	g CO2-ekv/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

The declared product is emission tested by RISE Research Institutes of Sweden/SP Technical Research Institute of Sweden or Eurofins in accordance with California Department of Public Health (CDPH) Standard Method v1.2–2017.

Bibliography

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ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

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LEED® v4 (2013): LEED® v4 for Building design and construction, U.S. Green Building Council®.

REACH (2006): Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006. REACH Authorization list – Annex XIV, the Restriction list – Annex XVII and the SVHC candidate list.

	epd-norway Global Program Operator	Program operator and publisher The Norwegian EPD Foundation Post Box 5250 Majorstuen, 0303 Oslo, Norway	Phone: e-mail: web:	+47 23 08 80 00 post@epd-norge.no www.epd-norge.no
	SOLUTION	Owner of the declaration Jotun A/S Hystadveien 167 3209 Sandefjord	Phone: e-mail: web:	+47 33 45 70 00 cleo.otterbech@jotun.no www.jotun.no
Q	Østfoldforskning	Author of the Life Cycle Assessment Østfoldforskning AS Stadion 4 1671 Kråkerøy	Phone: e-mail: web:	+47 69 35 11 00 post@ostfoldforskning.no www.ostfoldforskning.no
	LCA	Developer of EPD generator LCA.no AS Dokka 1C 1671 Kråkerøy	Phone: e-mail: web:	+47 916 50 916 post@lca.no www.lca.no