



Environmental product declaration in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Varier Furniture AS
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-4461-3692-EN
Registration number:	NEPD-4461-3692-EN
ECO Platform reference number:	
Issue date:	30.12.2022
Valid to:	30.12.2027

Move[™] Compact

Varier Furniture AS

www.epd-norge.no









Product:	Owner of the declaration:
Move™ Compact	Varier Furniture AS Contact person: Michal Klecz Phone: +47 70 24 43 50 e-mail: info@varierfurniture.com
Program operator:	Manufacturer:
The Norwegian EPD Foundation Pb. 5250 Majorstuen, 0303 Oslo Phone: +47 23 08 80 00 e-mail: <u>post@epd-norge.no</u>	Varier Furniture AS
Declaration number:	Place of production:
NEPD-4461-3692-EN	Varier Furniture AS Drammensveien 130 0277 Oslo Norway
ECO Platform reference number:	Management system:
This declaration is based on Product Category Rules:	Organisation no:
CEN Standard EN 15804:2012+A1:2013 serves as core PCR NPCR 026:2018 Part B for furniture	NO 989 804 804
Statement of liability:	Issue date: 30.12.2022
The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.	Valid to: 30.12.2027
Declared unit:	Year of study:
1 kg Move™ Compact	2021
Declared unit with option:	Comparability:
A1,A2,A3,A4	EPDs from programmes other than the Norwegian EPD Foundation may not be comparable
Functional unit:	Development and verification of EPD:
Gaslift L44-70 version General information on verification of EPD from EPD tools:	The declaration has been developed and verified using EPD tool lca.tools ver EPD2020.11, developed by LCA.no AS. The EPD tool is integrated into the company's environmental management system, and has been approved by EPD-Norway
Independent verification of data, other environmental information and	Developer of EPD:
the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Individual third party verification of each EPD is not required when the EPD tool is i) integrated into the company's environmental management system, ii) the	Michal Klecz
procedures for use of the EPD tool are approved by EPDNorway, and iii) the proccess is reviewed annualy. See Appendix G of EPD-Norway's	Reviewer of company-specific input data and EPD:
General Programme Instructions for further information on EPD tools.	Bo Quist
Verification of EPD tool:	Approved:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Erik Svanes, Norsus AS

(no signature required)

Key environmental indicators	Unit	Cradle to gate A1 - A3
Global warming	kg CO2 eqv	30,51
Total energy use	MJ	434,56
Amount of recycled materials	%	21,95

Sign

Håkon Hauan, CEO EPD-Norge

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Product

Market:

Global, mainly Europe.

Product description:

Move[™] Compact is a continuation of Variers classic sit-stand chair, Move[™]. What separates this model from its predecessor is its smaller seat and base and lower range seat height, making it even more lightweight and easier to move around. The chair is compatible with height-adjustable and regular desks alike and is optimal for the home office or any other place where you might want variation.

The rubber fixture under the seat allows you to place the chair on the tip of your desk when you're done for the day. Similar to Move[™], the Move[™] Compact foam seat is available in a variety of upholstery options. The base is made from beech plywood covered with an ash top veneer. The surface is manually sanded and coated with a water-based lacquer available with a natural or black finish. The integrated rubber disk makes Move[™] Compact suitable for use on all kinds of floor surfaces.

Technical data: Chair Measurement:

Seat Ø: 36 cm Base Ø: 34 cm

Seat height: 49 – 68 cm

Box Measurement: H 23 cm x L 44 cm x W 41,5 cm

Reference service life, product

Longevity is incorporated into Varier's core values. Upholstery and cushions can be replaced over time and Varier products can be passed on to the next generation. Varier offers an extended warranty of 7 years on wooden parts and 5 years on mechanisms. Lifetime is usually longer than 15 years.

Reference service life, building

Product specification

Designed by Per Øie in 1985. More information on Move™ Compact here: www.varierfurniture.com/collection/move-compact

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Aluminium	0,36	9,08	0,00	0,00
Metal - Steel	1,87	47,19	0,00	0,00
Textile - Wool	0,05	1,26	0,00	0,00
Plastic - Polyurethane (PUR)	0,42	10,59	0,00	0,00
Rubber, synthetic	0,30	7,59	0,00	0,00
Wood - Laminated wood	0,93	23,46	0,00	0,00
Lacquer, water based	0,01	0,30	0,00	0,00
Plastic - Polyethylene (LDPE)	0,02	0,53	0,00	0,00
Total:	3,97		0,00	
Packaging	kg		Recycled share in material (kg)	Recycled share in material (%)
Packaging - Cardboard	0,64		0,49	76,30
Packaging - Cardboard	1,01		0,77	76,30
Packaging - Plastic	0,12		0,00	0,00
Total including packaging	5,74		1,26	

LCA: Calculation rules

Declared unit:

1 kg Move™ Compact

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

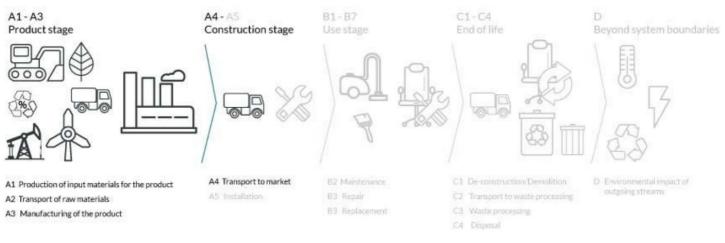
Allocation:

The allocation is made in accordance with the provisions of EN 15804. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

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System boundary:

A1 (raw materials) to A4 (transport) - products are transported to consumers and assembled by consumers



Additional technical information:



LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

After manufacturing the chairs are transported to our customers, and the customers assembles the chairs themselves. The chair is sold to homes all around the globe and used for generations. Varier currently has no standard refurbishment procedures.

Transport from production place to user (A4)

Туре	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	38,8 %	Truck, 16-32 tonnes, EURO 6	1260	0,043626	l/tkm	54,97
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Assembly (A5)			Use (B1)		
•	Unit	Value	•	Unit	Value
Auxiliary	kg				
Water consumption	m ³				
Electricity consumption	kWh				
Other energy carriers	MJ				
Material loss	kg				
Output materials fr ste treatment	kg				
Dust in the air	kg				
VOC emissions	kg				

Maintenance (B2)/Repair (B3)

	Unit	Value		Unit	Value
Maintenance cycle*	N _C		Replacement cycle*		
Auxiliary	Char.		Electricity consumption	kWh	
Other resources	4/10	-	Replacement of worn parts		
Water consumption	m ³	36 °	Replacement cycle* Electricity consumption Replacement of worn parts * Described above if relevant	63	
Electricity consumption	kWh		t a		
Other energy carriers	MJ		47.		
Material loss	kg		· AA		
VOC emissions	ka		- dr.		

Replacement (B4)/Refurbishment (B5)

operational energy (bo) and water consu	imprion (Br)				
	Unit	Value		Unit	Value
Water consumption	m ³		Hazardous waste disposed	kg	
Electricity consumption	kWh		Collected as mixed construction was	kg	
Other energy carriers	MJ		Reuse	kg	
Power output of equipment	kW		Recycling		
			Energy recovery		

To landfill

Transport to waste processing (C2)

Туре	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck					l/tkm	
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

kg

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LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage			User stage					End of	life stage	9	Beyond the . system bondaries		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	W aste processing	Disposal	Reuse-Recovery- Recycling- potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	. D
Х	Х	Х	Х													

Environmental impact

Parameter	Unit	A1	A2	A3	A4
GWP	kg CO ₂ -eq	2,51E+01	7,58E-01	4,67E+00	7,94E-01
ODP	kg CFC11 -eq	1,24E-05	1,43E-07	6,95E-08	1,49E-07
РОСР	kg C ₂ H ₄ -eq	9,00E-03	1,15E-04	1,07E-03	1,20E-04
AP	kg SO ₂ -eq	1,18E-01	1,78E-03	2,82E-02	1,87E-03
EP	kg PO ₄ ³⁻ -eq	1,81E-02	2,34E-04	3,18E-03	2,45E-04
ADPM	kg Sb -eq	1,18E-04	2,35E-06	1,12E-07	2,47E-06
ADPE	MJ	2,74E+02	1,14E+01	4,72E+01	1,20E+01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009 *INA Indicator Not Assessed

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Resource use

Parameter	Unit	A1	A2	A3	A4
RPEE	MJ	5,00E+01	1,69E-01	5,08E+00	1,77E-01
RPEM	MJ	2,46E+01	0,00E+00	0,00E+00	0,00E+00
TPE	MJ	7,47E+01	1,69E-01	5,08E+00	1,77E-01
NRPE	MJ	3,18E+02	1,17E+01	4,92E+01	1,23E+01
NRPM	MJ	1,68E+01	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	3,35E+02	1,17E+01	4,92E+01	1,23E+01
SM	kg	1,26E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
W	m ³	2,28E-01	2,21E-03	1,72E-02	2,32E-03

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009 *INA Indicator Not Assessed

End of life - Waste

Parameter	Unit	A1	A2	A3	A4
HW	kg	9,14E-02	6,90E-06	1,08E-05	7,23E-06
NHW	kg	1,79E+01	6,27E-01	1,80E+00	6,57E-01
RW	kg	INA*	INA*	INA*	INA*
HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed					
Reading example: 9,0 E-03 = 9,0*10-3 = 0,009 *INA Indicator Not Assessed					

End of life - Output flow

Parameter	Unit	A1	A2	A3	A4
CR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MR	kg	8,75E-04	0,00E+00	6,94E-01	0,00E+00
MER	kg	1,56E-05	0,00E+00	3,02E-03	0,00E+00
EEE	MJ	INA*	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*	INA*
CR Components for reuse; MR Materials for recycling; M	ER Materials for energy recovery; EEE Exported	l electric energy	; ETE Exported	thermal energ	y

 $\frac{1}{2} = \frac{1}{2} = \frac{1}$

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009 *INA Indicator Not Assessed

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Additional Norwegian requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Energy, electricity, Poland: 1 kWh	ecoinvent 3.6	1099,70	g CO2-ekv/kWh

Dangerous substances

The product contains no substances on the REACH Candidate list or the Norwegian priority list at or above 100 ppm, 0,01 % by weight.

Indoor environment

Additional environmental information

Bibliography

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