

# Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

## AXCMK-HF C-PRo 4x50/16 AN 1kV - AMCMK-HF





**Owner of the declaration:** Prysmian Group Finland Oy

Prysmian Group

The Norwegian EPD Foundation

**Product:** 

AXCMK-HF C-PRo 4x50/16 AN 1kV - AMCMK-HF

Declared unit: 1 m

This declaration is based on Product Category Rules: CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 027:2020 Part B for Electrical cables and wires

Program operator: The Norwegian EPD Foundation

**Declaration number:** 

NEPD-5498-4799-EN

**Registration number:** 

NEPD-5498-4799-EN

Issue date: 05.12.2023

Valid to: 05.12.2028

**EPD Software:** LCA.no EPD generator ID: 100326



### **General information**

Product AXCMK-HF C-PRo 4x50/16 AN 1kV - AMCMK-HF

#### Program operator:

Post Box 5250 Majorstuen, 0303 Oslo, Norway The Norwegian EPD Foundation Phone: +47 23 08 80 00 web: post@epd-norge.no

Declaration number: NEPD-5498-4799-EN

#### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 027:2020 Part B for Electrical cables and wires

#### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

#### Declared unit:

1 m AXCMK-HF C-PRo 4x50/16 AN 1kV - AMCMK-HF

#### Declared unit with option:

A1,A2,A3,A4,A5,B1,B2,B3,B4,B5,B6,B7,C1,C2,C3,C4,D

#### **Functional unit:**

1 m of AXCMK-HF C-PRo 4x50/16 AN 1kV - AMCMK-HF installed and used to transmit a reference electric current of 1A over 40 years

#### General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i integrated into the company's environmental management system, ii the procedures for use of the EPD tool are approved by EPD-Norway, and iii the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

#### Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools. Approval number: NEPDT32.

Third party verifier:

Vito D'Incognito, Take Care International

(no signature required

#### Owner of the declaration:

Prysmian Group Finland Oy Contact person: Lena Stormbom Phone: +3584578200392 e-mail: lena.Stormbom@prysmiangroup.com

#### Manufacturer:

Prysmian Group Finland Oy Kaapelitie 68 02490 Pikkala, Finland

#### Place of production:

Prysmian Group production site Pikkala (Finland Kaapelitie 68 02490 Pikkala, Norway

#### Management system:

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018

#### **Organisation no:**

FI24821751

Issue date: 05.12.2023

Valid to: 05.12.2028

#### Year of study:

2022

#### **Comparability:**

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

#### Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway. Approval number:

Developer of EPD: Lena Stormbom

Reviewer of company-specific input data and EPD: Miamari Aaltonen

#### **Approved:**

Håkon Hauan Managing Director of EPD-Norway



## Product

#### **Product description:**

For fixed installation indoors, outdoors and underground; as well as in building structures e.g. directly in concrete (but not in sliding joints). Especially for circumstances where it is required to have installation cables with a low emission of smoke and corrosive gases in case of fire.

#### **Product specification**

SFS 5546 IEC 60502-1 EN 50575:2014+A1:2016

#### Materials

Materials	кд	%	
Copper conductor	0,01	1,10	
HFFR Polyolefin	0,27	25,80	
Metal - Aluminium	0,49	46,65	
Metal - Copper	0,13	12,56	
Plastic - Polyethylene	0,13	12,44	
Plastic compound - Halogen free polyn	ner 0,01	0,53	
Tape - Polyester	0,01	0,91	
Total	1,05		
Packaging	kg	%	
	мg		
Packaging - Wooden drums	0.18	100.00	

Packaging - Wooden drums	0,18	100,00
Total incl. packaging	1,23	

#### Technical data:

Conductor: Aluminium Insulation: XLPE Concentric conductor: Copper Outer sheath: Halogenfree polymer

#### Market:

Finland

#### **Reference service life, product**

At least 40 years

Reference service life, building or construction works

At least 40 years

### **LCA: Calculation rules**

#### Declared unit:

1 m AXCMK-HF C-PRo 4x50/16 AN 1kV - AMCMK-HF

#### Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

#### Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

#### Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

The data collection at the factory has been conducted during the following period: 08/2022-07-2023. This corresponds to 12 months/ a year of production

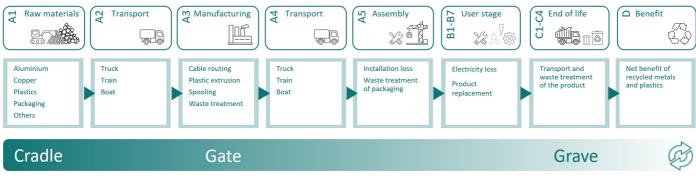
Materials	Source	Data quality	Year
HFFR Polyolefin	ecoinvent 3.6	Database	2019
Metal - Aluminium	ecoinvent 3.6	Database	2019
Metal - Copper	ecoinvent 3.6	Database	2019
Plastic - Polyethylene	ecoinvent 3.6	Database	2019
Tape - Polyester	ecoinvent 3.6	Database	2019
Packaging - Wooden drums	Modified ecoinvent 3.6	Supplier data + database	2019
Plastic compound - Halogen free polymer	Product composition + ecoinvent 3.6	Supplier data + database	2019
Copper conductor	Prysmian Finland + ecoinvent 3.6	Company data + database	2022

## System boundaries (X=included, MND=module not declared, MNR=module not relevant)

	Pr	oduct stag	ge	Constr installati			Use stage				End of I	ife stage		Beyond the system boundaries			
Raw	materials	Transport	Manufacturing	Transport	Assembly	Use	Mainten an ce	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
A	.1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Х	(	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х

#### System boundary:

The flowchart below illustrates the system boundaries of the analysis:



Additional technical information:



### LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Module A4 = An average distance of 200 km from Prysmian Group production plant in Pikkala to the market in South of Finland is considered. Modules A5 = 2 % product losses during installation are estimated by the company. No energy use for installation has been quantified since this operation is assumed to be done with other products and should be assessed at a construction works level. Cable drums are reused.

Modules B1, B2, B3, B5, and B7 = Company data shows that no significant activities have been reported for use, maintenance, repair, replacement, refurbishment, and water use. This reflects an absence of impacts during the 40 years reference service life of the cable in these modules.

Module B4 = The service life of the building is the same as the service life of the product, no replacement activities are taking place in module B4. Module B6 = The operational energy use of the cable is calculated based on the methodology described in PEP Ecopassport, Product Specific Rules (PSR) for wires, cables and accessories, reference PSR-0001-ed3-EN-2015 10 16. The following parameters are used to calculate the electricity loss of the cable:

- Reference service life = 40 years (according to appendix 1 of the PSR)

- Number of conductors = 3 current carrying conductors (neutral and protection conductors are not transmitting power and are not included here).

- Use rate = 100 percent (according to appendix 1 of the PSR)

- Linear conductor resistivity = 0,000641 Ohm per meter

- Current intensity = 1 Ampere

Module C1 = For both buildings and construction works, cables will be taken out as part of a larger demolition. The energy use for cable removal compared to other heaver materials is assumed to be low. This module can therefore be included with zero impact.

Module C2 = An average distance of 100 km from installation site to various end processing locations is considered.

Modules C3 and C4 = Waste treatment of the product follows the default values provided in EN 50693, Product Category Rules for life cycle assessments of electronic and electrical products and systems, table G.4. This table specified how different types of raw materials used in A1 will likely be treated during the end-of-life of the product. Waste treatments in C3 include material recycling and incineration with and without energy recovery and fly ash extraction. Disposal in C4 consist of landfilling of different waste fractions and of ashes.

Module D = The recyclability of metals and plastics allows the producers a credit for the net scrap that is produced at the end of a product's life. The benefits from recycling of net scrap are described in formula from EN 15804:2012+A2:2019. Substitution of heat and electricity generated by the incineration with energy recovery of plastic insulation and other parts is also calculated in module D.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 4 (km)	53,3 %	200	0,023	l/tkm	4,60
Assembly (A5)	Unit	Value			
Product loss during installation (percentage of cable)	Units/DU	0,02			
Waste, packaging, wooden drums, reusable, 0% recycled content, to average treatment (kg)	kg	0,18			
Operational energy (B6)	Unit	Value			
Electricity, Finland (kWh)	kWh/DU	0,67			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 4 (km)	36,7 %	100	0,044	l/tkm	4,40
Waste processing (C3)	Unit	Value			
Aluminium to recycling (kg)	kg	0,34			
Copper to recycling (kg)	kg	0,09			
Waste treatment of plastic mixture, incineration with energy recovery and fly ash extraction (kg)	kg	0,14			
Waste treatment of polyethylene (PE), incineration with energy recovery and fly ash extraction (kg)	kg	0,07			
Disposal (C4)	Unit	Value			
Landfilling of aluminium (kg)	kg	0,15			
Landfilling of ashes from incineration of Plastic mixture, process per kg ashes and residues (kg)	kg	0,01			
Landfilling of ashes from incineration of Polyethylene (PE), process per kg ashes and residues (kg)	kg	0,00			
Landfilling of copper (kg)	kg	0,06			
Landfilling of plastic mixture (kg)	kg	0,21			
Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of electricity (MJ)	MJ	0,35			
Substitution of primary aluminium with net scrap (kg)	kg	0,27			
Substitution of primary copper with net scrap (kg)	kg	0,01			
Substitution of thermal energy, district heating (MJ)	MJ	5,26			



### **LCA: Results**

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Envir	onmental impact											
	Indicator			Unit	A1	A2	A3	A4	A5	B1	B2	B3
P	GWP-total		kg	CO <sub>2</sub> -eq	1,08E+01	1,96E-01	2,30E-01	1,90E-02	4,87E-01	0	0	0
P	GWP-fossil		kg	CO <sub>2</sub> -eq	1,09E+01	1,96E-01	2,25E-01	1,90E-02	2,42E-01	0	0	0
P	GWP-biogenio	:	kg	CO <sub>2</sub> -eq	-1,44E-01	7,57E-05	2,54E-03	7,86E-06	2,44E-01	0	0	0
P	GWP-luluc		kg CO <sub>2</sub> -e		7,34E-02	1,01E-04	2,11E-03	5,59E-06	1,51E-03	0	0	0
Ì	ODP		kg (	CFC11 -eq	6,28E-07	4,23E-08	3,03E-08	4,42E-09	1,49E-08	0	0	0
Ê	AP		mo	ol H+ -eq	1,65E-01	3,67E-03	1,21E-03	9,71E-05	3,27E-03	0	0	0
-	EP-FreshWate	r	k	g P -eq	1,19E-03	1,32E-06	8,81E-06	1,46E-07	2,28E-05	0	0	0
	EP-Marine		k	g N -eq	1,39E-02	9,56E-04	2,81E-04	3,29E-05	3,14E-04	0	0	0
	EP-Terrestial		m	ol N -eq	1,72E-01	1,06E-02	3,50E-03	3,63E-04	3,82E-03	0	0	0
	POCP		kg N	MVOC -eq	5,08E-02	2,80E-03	8,61E-04	1,08E-04	1,11E-03	0	0	0
ьÐ	ADP-minerals&me	etals <sup>1</sup>	kç	g Sb -eq	7,47E-04	3,35E-06	1,69E-06	3,27E-07	1,42E-05	0	0	0
B	ADP-fossil <sup>1</sup>			MJ	1,32E+02	2,75E+00	5,99E+00	2,98E-01	2,87E+00	0	0	0
%	WDP <sup>1</sup>			m <sup>3</sup>	2,16E+03	2,02E+00	3,17E+02	2,28E-01	4,97E+01	0	0	0
$\bigcirc$				m-	2,101+03	2,021+00	3,172102	2,202 01	4,572101	Ũ	Ū	Ū
	Indicator	Un	iit	m- B4	B5	B6	B7	C1	C2	C3	C4	D
P		<b>Ur</b> kg CO										
	Indicator		2 -eq	B4	B5	B6	B7	C1	C2	C3	C4	D
P	Indicator GWP-total	kg CO	9 <sub>2</sub> -eq 9 <sub>2</sub> -eq	B4 0	B5 0	B6 1,72E-01	B7 0	C1 0	C2 1,74E-02	C3 5,37E-01	C4 2,70E-02	D -2,54E+00
P	<b>Indicator</b> GWP-total GWP-fossil	kg CC kg CC	9 <sub>2</sub> -eq 9 <sub>2</sub> -eq 9 <sub>2</sub> -eq	B4 0 0	B5 0 0	B6 1,72E-01 1,69E-01	B7 0 0	C1 0 0	C2 1,74E-02 1,74E-02	C3 5,37E-01 5,37E-01	C4 2,70E-02 2,70E-02	D -2,54E+00 -2,48E+00
P P P	Indicator GWP-total GWP-fossil GWP-biogenic	kg CC kg CC kg CC	9 <sub>2</sub> -eq 9 <sub>2</sub> -eq 9 <sub>2</sub> -eq 9 <sub>2</sub> -eq	B4 0 0 0	B5 0 0 0	B6 1,72E-01 1,69E-01 9,14E-04	B7 0 0 0	C1 0 0 0	C2 1,74E-02 1,74E-02 7,16E-06	C3 5,37E-01 5,37E-01 8,98E-06	C4 2,70E-02 2,70E-02 2,20E-06	D -2,54E+00 -2,48E+00 -1,13E-02
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc	kg CC kg CC kg CC kg CC	<sup>1</sup> 2 -eq <sup>1</sup> 2 -eq <sup>1</sup> 2 -eq <sup>1</sup> 2 -eq 11 -eq	B4 0 0 0 0	B5 0 0 0 0	B6 1,72E-01 1,69E-01 9,14E-04 1,86E-03	B7 0 0 0 0	C1 0 0 0 0	C2 1,74E-02 1,74E-02 7,16E-06 6,14E-06	C3 5,37E-01 5,37E-01 8,98E-06 1,61E-06	C4 2,70E-02 2,70E-02 2,20E-06 1,63E-06	D -2,54E+00 -2,48E+00 -1,13E-02 -4,71E-02
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP	kg CC kg CC kg CC kg CC kg CFC	<sup>1</sup> <sub>2</sub> -eq <sup>1</sup> <sub>2</sub> -eq <sup>1</sup> <sub>2</sub> -eq <sup>1</sup> <sub>2</sub> -eq 11 -eq + -eq	B4 0 0 0 0 0	B5 0 0 0 0 0	B6 1,72E-01 1,69E-01 9,14E-04 1,86E-03 2,34E-08	B7 0 0 0 0 0	C1 0 0 0 0 0	C2 1,74E-02 1,74E-02 7,16E-06 6,14E-06 4,00E-09	C3 5,37E-01 5,37E-01 8,98E-06 1,61E-06 8,89E-10	C4 2,70E-02 2,70E-02 2,20E-06 1,63E-06 1,49E-09	D -2,54E+00 -2,48E+00 -1,13E-02 -4,71E-02 -2,22E-03
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP	kg CC kg CC kg CC kg CC kg CFC mol H	<sup>1</sup> / <sub>2</sub> -eq <sup>1</sup> / <sub>2</sub> -eq <sup>1</sup> / <sub>2</sub> -eq <sup>1</sup> / <sub>2</sub> -eq 11 -eq + -eq -eq	B4 0 0 0 0 0 0	B5 0 0 0 0 0 0 0	B6 1,72E-01 1,69E-01 9,14E-04 1,86E-03 2,34E-08 7,45E-04	B7 0 0 0 0 0 0 0	C1 0 0 0 0 0 0 0	C2 1,74E-02 1,74E-02 7,16E-06 6,14E-06 4,00E-09 8,86E-05	C3 5,37E-01 5,37E-01 8,98E-06 1,61E-06 8,89E-10 9,92E-05	C4 2,70E-02 2,70E-02 2,20E-06 1,63E-06 1,49E-09 3,95E-05	D -2,54E+00 -2,48E+00 -1,13E-02 -4,71E-02 -2,22E-03 -2,14E-02
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater	kg CC kg CC kg CC kg CFC mol H kg P	2 - eq 2 - eq 2 - eq 11 - eq + - eq - eq - eq	B4 0 0 0 0 0 0 0 0	B5 0 0 0 0 0 0 0 0 0	B6           1,72E-01           1,69E-01           9,14E-04           1,86E-03           2,34E-08           7,45E-04           7,45E-06	B7 0 0 0 0 0 0 0 0	C1 0 0 0 0 0 0 0 0 0	C2 1,74E-02 1,74E-02 7,16E-06 6,14E-06 4,00E-09 8,86E-05 1,38E-07	C3 5,37E-01 5,37E-01 8,98E-06 1,61E-06 8,89E-10 9,92E-05 8,06E-08	C4 2,70E-02 2,70E-02 2,20E-06 1,63E-06 1,49E-09 3,95E-05 7,67E-08	D -2,54E+00 -2,48E+00 -1,13E-02 -4,71E-02 -2,22E-03 -2,14E-02 -1,28E-04
	Indicator         GWP-total         GWP-fossil         GWP-biogenic         GWP-luluc         ODP         AP         EP-FreshWater         EP-Marine	kg CC kg CC kg CC kg CFC mol H kg P kg N	2 - eq 2 - eq 2 - eq 11 - eq + - eq - eq - eq J - eq	B4 0 0 0 0 0 0 0 0 0	B5 0 0 0 0 0 0 0 0 0 0	B6           1,72E-01           1,69E-01           9,14E-04           1,86E-03           2,34E-08           7,45E-04           7,45E-06           1,18E-04	B7 0 0 0 0 0 0 0 0 0 0	C1 0 0 0 0 0 0 0 0 0 0 0	C2 1,74E-02 1,74E-02 7,16E-06 6,14E-06 4,00E-09 8,86E-05 1,38E-07 3,02E-05	C3 5,37E-01 5,37E-01 8,98E-06 1,61E-06 8,89E-10 9,92E-05 8,06E-08 4,75E-05	C4 2,70E-02 2,70E-02 2,20E-06 1,63E-06 1,49E-09 3,95E-05 7,67E-08 3,90E-05	D -2,54E+00 -2,48E+00 -1,13E-02 -4,71E-02 -2,22E-03 -2,14E-02 -1,28E-04 -2,34E-03
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial	kg CC kg CC kg CC kg CFC mol H kg P kg N mol N	<ul> <li>2 - eq</li> <li>2 - eq</li> <li>2 - eq</li> <li>2 - eq</li> <li>11 - eq</li> <li>+ - eq</li> <li>- eq</li> <li>- eq</li> <li>N - eq</li> <li>OC - eq</li> </ul>	B4 0 0 0 0 0 0 0 0 0 0	B5 0 0 0 0 0 0 0 0 0 0 0 0	B6           1,72E-01           1,69E-01           9,14E-04           1,86E-03           2,34E-08           7,45E-04           7,45E-06           1,18E-04           1,48E-03	B7 0 0 0 0 0 0 0 0 0 0 0	C1 0 0 0 0 0 0 0 0 0 0 0 0 0	C2 1,74E-02 1,74E-02 7,16E-06 6,14E-06 4,00E-09 8,86E-05 1,38E-07 3,02E-05 3,33E-04	C3 5,37E-01 5,37E-01 8,98E-06 1,61E-06 8,89E-10 9,92E-05 8,06E-08 4,75E-05 4,93E-04	C4 2,70E-02 2,70E-02 2,20E-06 1,63E-06 1,49E-09 3,95E-05 7,67E-08 3,90E-05 1,58E-04	D -2,54E+00 -2,48E+00 -1,13E-02 -4,71E-02 -2,22E-03 -2,14E-02 -1,28E-04 -2,34E-03 -2,67E-02
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial POCP	kg CC kg CC kg CC kg CFC mol H kg N kg N	<ul> <li>2 - eq</li> <li>2 - eq</li> <li>2 - eq</li> <li>2 - eq</li> <li>11 - eq</li> <li>+ - eq</li> <li>- eq</li> <li>- eq</li> <li>0C - eq</li> <li>0 - eq</li> </ul>	B4 0 0 0 0 0 0 0 0 0 0 0 0	B5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	B6           1,72E-01           1,69E-01           9,14E-04           1,86E-03           2,34E-08           7,45E-04           7,45E-06           1,18E-04           1,48E-03           3,76E-04	B7 0 0 0 0 0 0 0 0 0 0 0 0 0 0	C1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	C2 1,74E-02 1,74E-02 7,16E-06 6,14E-06 4,00E-09 8,86E-05 1,38E-07 3,02E-05 3,33E-04 9,49E-05	C3 5,37E-01 5,37E-01 8,98E-06 1,61E-06 8,89E-10 9,92E-05 8,06E-08 4,75E-05 4,93E-04 1,19E-04	C4 2,70E-02 2,70E-02 2,20E-06 1,63E-06 1,49E-09 3,95E-05 7,67E-08 3,90E-05 1,58E-04 5,00E-05	D -2,54E+00 -2,48E+00 -1,13E-02 -4,71E-02 -2,22E-03 -2,14E-02 -1,28E-04 -2,34E-03 -2,67E-02 -8,74E-03

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

**Remarks to environmental impacts** 

Additio	Additional environmental impact indicators												
	Indicator		Unit		A1	A2	A3	A4	A5	B1	B2	B3	
	PM		Disease inci	dence	8,86E-07	9,10E-09	1,23E-08	1,69E-09	1,83E-08	0	0	0	
( <sup>100</sup> )	IRP <sup>2</sup>		kgBq U235	ō-eq	3,64E-01	1,20E-02	1,42E-01	1,30E-03	1,05E-02	0	0	0	
	ETP-fv	v <sup>1</sup>	CTUe		1,25E+03	1,84E+00	5,11E+00	2,18E-01	2,61E+01	0	0	0	
	HTP-0	c <sup>1</sup>	CTUh		3,03E-08	0,00E+00	1,25E-10	0,00E+00	5,94E-10	0	0	0	
4 <u>6</u>	HTP-n	ic <sup>1</sup>	CTUh		1,43E-06	1,88E-09	3,21E-09	2,11E-10	2,72E-08	0	0	0	
	SQP	1	dimensior	nless	4,44E+01	1,21E+00	6,88E+00	3,42E-01	1,07E+00	0	0	0	
Inc	licator		Unit	B4	B5	B6	B7	C1	C2	C3	C4	D	
	PM	Di	sease incidence	0	0	3,34E-09	0	0	1,26E-09	4,23E-10	7,28E-10	-1,94E-07	
()~() Q	IRP <sup>2</sup>	k	kgBq U235 -eq	0	0	1,26E-01	0	0	1,16E-03	1,39E-04	6,93E-04	-1,37E-01	
<i>6</i>	ETP-fw <sup>1</sup>		CTUe	0	0	3,61E+00	0	0	1,95E-01	7,56E-01	1,27E+02	-8,23E+01	
46.* ***	HTP-c <sup>1</sup>		CTUh	0	0	9,00E-11	0	0	0,00E+00	2,40E-11	6,00E-12	-6,79E-09	
48 2	HTP-nc <sup>1</sup>		CTUh	0	0	2,33E-09	0	0	2,11E-10	1,06E-09	1,42E-10	-1,26E-07	
	SQP <sup>1</sup>	c	dimensionless	0	0	3,13E+00	0	0	1,83E-01	1,01E-02	3,03E-01	-3,73E+00	

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009"

\*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource us	e										
	Indicator		Unit	A1	A2	A3	A4	A5	B1	B2	B3
i i i i i i i i i i i i i i i i i i i	PERE		MJ	2,40E+01	3,40E-02	2,49E+00	3,75E-03	5,27E-01	0	0	0
1. Alexandre	PERM	1	MJ	2,27E+00	0,00E+00	0,00E+00	0,00E+00	-2,22E+00	0	0	0
° <b>≓</b> i	PERT		MJ	2,63E+01	3,40E-02	2,49E+00	3,75E-03	-1,69E+00	0	0	0
Ð	PENR	E	MJ	1,21E+02	2,75E+00	6,20E+00	2,98E-01	2,66E+00	0	0	0
ek.	PENRM	M	MJ	1,15E+01	0,00E+00	0,00E+00	0,00E+00	3,60E-02	0	0	0
IA	PENR	Т	MJ	1,33E+02	2,75E+00	6,20E+00	2,98E-01	2,69E+00	0	0	0
	SM		kg	1,54E-01	0,00E+00	3,68E-03	0,00E+00	3,05E-03	0	0	0
r	RSF		MJ	1,50E-01	1,33E-03	5,04E-02	1,31E-04	4,03E-03	0	0	0
<u>M</u>	NRSF		MJ	7,96E-02	3,59E-03	6,75E-02	4,39E-04	3,37E-03	0	0	0
٢	FW		m <sup>3</sup>	2,15E-01	2,44E-04	7,65E-03	3,39E-05	4,47E-03	0	0	0
	dicator	Unit	B4	B5	B6	B7	C1	C2	C3	C4	D
i i i i i i i i i i i i i i i i i i i						5.		62	0.5	C4	U
I	PERE	MJ	0	0	1,60E+00	0	0	3,74E-03	2,98E-03	1,18E-02	-1,39E+01
<u>s</u>	PERE	MJ	0 0	0 0							
					1,60E+00	0	0	3,74E-03	2,98E-03	1,18E-02	-1,39E+01
a.	PERM	MJ	0	0	1,60E+00 0,00E+00	0	0	3,74E-03 0,00E+00	2,98E-03 0,00E+00	1,18E-02 0,00E+00	-1,39E+01 0,00E+00
a Fi	PERM PERT	ſM	0 0	0 0	1,60E+00 0,00E+00 1,60E+00	0 0 0	0 0 0	3,74E-03 0,00E+00 3,74E-03	2,98E-03 0,00E+00 2,98E-03	1,18E-02 0,00E+00 1,18E-02	-1,39E+01 0,00E+00 -1,39E+01
2 4	PERM PERT PENRE	M) LM	0 0 0	0 0 0	1,60E+00 0,00E+00 1,60E+00 5,32E+00	0 0 0 0	0 0 0 0	3,74E-03 0,00E+00 3,74E-03 2,65E-01	2,98E-03 0,00E+00 2,98E-03 5,96E-02	1,18E-02 0,00E+00 1,18E-02 1,17E-01	-1,39E+01 0,00E+00 -1,39E+01 -3,15E+01
2 74 9 20	PERM PERT PENRE PENRM	M) IM	0 0 0 0	0 0 0 0	1,60E+00 0,00E+00 1,60E+00 5,32E+00 0,00E+00	0 0 0 0	0 0 0 0	3,74E-03 0,00E+00 3,74E-03 2,65E-01 0,00E+00	2,98E-03 0,00E+00 2,98E-03 5,96E-02 -9,68E+00	1,18E-02 0,00E+00 1,18E-02 1,17E-01 0,00E+00	-1,39E+01 0,00E+00 -1,39E+01 -3,15E+01 0,00E+00
	PERM PERT PENRE PENRM PENRT	MJ FM FM FM	0 0 0 0 0	0 0 0 0	1,60E+00 0,00E+00 1,60E+00 5,32E+00 0,00E+00 5,32E+00	0 0 0 0 0	0 0 0 0 0	3,74E-03 0,00E+00 3,74E-03 2,65E-01 0,00E+00 2,65E-01	2,98E-03 0,00E+00 2,98E-03 5,96E-02 -9,68E+00 -9,62E+00	1,18E-02 0,00E+00 1,18E-02 1,17E-01 0,00E+00 1,17E-01	-1,39E+01 0,00E+00 -1,39E+01 -3,15E+01 0,00E+00 -3,15E+01
	PERM PERT PENRE PENRM PENRT SM	MJ MJ MJ MJ MJ kg	0 0 0 0 0 0	0 0 0 0 0 0	1,60E+00 0,00E+00 1,60E+00 5,32E+00 0,00E+00 5,32E+00 0,00E+00	0 0 0 0 0 0	0 0 0 0 0 0	3,74E-03 0,00E+00 3,74E-03 2,65E-01 0,00E+00 2,65E-01 0,00E+00	2,98E-03 0,00E+00 2,98E-03 5,96E-02 -9,68E+00 -9,62E+00 0,00E+00	1,18E-02 0,00E+00 1,18E-02 1,17E-01 0,00E+00 1,17E-01 1,05E-03	-1,39E+01 0,00E+00 -1,39E+01 -3,15E+01 0,00E+00 -3,15E+01 8,21E-03

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources; version of non renewable primary energy excluding non-renewable primary energy resources; version of non renewable primary energy resources; version of non renewable primary energy resources; version of non renewable primary energy resources; version of secondary materials; version of secondary materials; version of secondary materials; version of secondary materials; version of renewable primary energy resources; version of secondary materials; version of renewable primary energy resources; version of secondary materials; version of the version of

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

End of life -	Waste										
	Indicator		Unit	A1	A2	A3	A4	A5	B1	B2	B3
ā	HWD	)	kg	7,78E-02	1,33E-04	3,84E-03	1,63E-05	1,81E-03	0	0	0
Ū	NHWD		kg	2,30E+00	7,41E-02	6,40E-02	2,59E-02	2,37E-01	0	0	0
8	RWD		kg	3,49E-04	1,89E-05	6,59E-05	2,03E-06	8,69E-06	0	0	0
Inc	licator	Unit	B4	B5	B6	B7	C1	C2	C3	C4	D
Ā	HWD	kg	0	0	2,84E-04	0	0	1,35E-05	0,00E+00	9,77E-03	9,87E-03
Ū	NHWD	kg	0	0	1,45E-02	0	0	1,27E-02	0,00E+00	4,18E-01	-7,28E-01
<b>B</b>	RWD kg		0	0	5,78E-05	0	0	1,80E-06	0,00E+00	7,99E-07	-1,28E-04

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

nd of life - Output flow													
I	ndicator			Unit	A1	A2	A3	A4	A5	B1	B2	B3	
$\otimes$		CRU		kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	
\$	MFR			kg	7,47E-04	0,00E+00	8,21E-02	0,00E+00	1,01E-02	0	0	0	
DF		MER		kg	4,97E-04	0,00E+00	8,03E-07	0,00E+00	1,84E-01	0	0	0	
50		EEE		MJ	1,24E-03	0,00E+00	2,51E-02	0,00E+00	1,33E-01	0	0	0	
DI		EET		MJ	1,88E-02	0,00E+00	3,79E-01	0,00E+00	2,01E+00	0	0	0	
Indica	ator	Ui	it	B4	B5	B6	B7	C1	C2	C3	C4	D	
øþ	CRU	J k	9	0	0	0,00E+00	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
\$	MFI	R k	9	0	0	0,00E+00	0	0	0,00E+00	4,30E-01	2,07E-05	-3,21E-04	
$\square$	ME	R k	9	0	0	0,00E+00	0	0	0,00E+00	2,09E-01	2,63E-05	-4,23E-05	
50	EEE	E N	IJ	0	0	0,00E+00	0	0	0,00E+00	3,47E-01	2,60E-04	-1,04E-04	
DI	EET	r N	J	0	0	0.00E+00	0	0	0.00E+00	5.26E+00	3.93E-03	-1.57E-03	

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	6,75E-02

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2



### **Additional requirements**

#### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Electricity, Finland (kWh)	ecoinvent 3.6	255,20	g CO2-eq/kWh

#### **Dangerous substances**

The product contains no substances given by the REACH Candidate list.

#### Indoor environment

### **Additional Environmental Information**

Additional environmental impact indicators required in NPCR Part A for construction products										
Indicator Unit		A1	A2	A3	A4	A5	B1	B2	B3	
GWPIOBC	kg CO <sub>2</sub>	-eq	1,11E+01	1,96E-01	2,89E-01	1,90E-02	2,41E-01	0	0	0
Indicator	Unit	B4	B5	B6	B7	C1	C2	C3	C4	D
GWPIOBC	kg CO <sub>2</sub> -eq	0	0	2,26E-01	0	0	1,74E-02	5,37E-01	4,10E-03	-2,41E+00

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.



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